

D206-628-033RLC
Job Sheet 167714

Dart Aerospace
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada
Tel (613) 632-5200

Part No: D206-628-033RLC
Job Qty: 4 ea
Part Name: Hell-Access-Step™ LH - High Gear, Float Compatible 407
Part Weight: 0 lbs
Job Created: 11/6/17
Due Date: 12/8/17
Created By: Victoria Michaud-Febrille
Description:
Customer: RLC LLC (CRLC01)
430 N Eola Road Broussard, LA, 70518 USA ph:(337) 837-6038 fx:(337) 837-4069.
Ship Via:

Bill of Materials

Job Routing

Op	No	Operation	Qty	Start Date	Due Date	Setup Run	Workcenter/Supplier	
							Standard	Lead Time
90	Start up Operation	4 Ea	12/8/17	12/8/17	0.00	0.00	Start Up Stores/Pkg1	Sign-off
110	Packaging	4 pcs	12/8/17	12/8/17	0.00	0.00	Packaging1	
120	QC	4 pcs	12/8/17	12/8/17	0.00	0.00	QC4	
125	DC	4 pcs	12/8/17	12/8/17	0.00	0.00	DC	
130	Packaging	4 pcs	12/8/17	12/8/17	0.00	0.00	Packaging3	
140	QC21-FG	4 Ea	12/8/17	12/8/17	0.00	0.00	QC21	

Part Op 110 - Pick Kit
Descriptions: 120 - QC4 - 100% Inspect kits for completeness
125 - Document Control Photocopy blue file and type labels as per PPP D206-628-033 CHG 003
130 - Identify as per dwg & Stock Location: 19087
Location: _____ PPP Rev: _____
140 - QC21- Final Inspection - Work Order Release

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	ANAC14A 50191206	32	25	0	0
	ANAC15A 5019175	16	10	0	0
	D2731-30 5019175	16	9	0	0
	D2732-030 5019151	4	172	0	0
	D2842-041 5019141	16	0	0	0
	D3394-041 5019141	16	29	0	0
	D3672-3 5019135	84	924	0	0
	MS21043-4 5019133	48	974	0	0
	NAS1149C0432R 5019123	96	1,310	0	0
	NAS1515H3 5019086	12	299	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S019207

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Heli – Access – Step LH – High Gear, Float Compatible 407

PART NO: D206 – 628 – 033RLC

Revision:

Operation: Start up Operation

Change No:

Mfg Date: 12/08/17

Job No: 167714

5.2 D206-628-013/-014/-023/-024/-033/-034 FLOAT COMPATIBLE DART HELI-ACCESS-STEPS™ PARTS LIST

Qty -013	Qty -014	Qty -023	Qty -024	Qty -033	Qty -034	Part Number	Description
X						D206-628-013	206 A/B FLOAT STEP INST. LH
	X					D206-628-014	206 A/B FLOAT STEP INST. RH
		X				D206-628-023	206 L/L1/L3/L4 FLOAT STEP INST. LH
			X			D206-628-024	206 L/L1/L3/L4 FLOAT STEP INST. RH
				X		D206-628-033	407 FLOAT STEP INST. LH
					X	D206-628-034	407 FLOAT STEP INST. RH
				4	4	D2731-3	MOUNTING LUG
4	4	4	4			D2731-7	MOUNTING LUG
8	8	8	8	8	8	D2732-030	RUBBER CUSHION
1						D2841-041	FLOAT STEP ASSEMBLY LH
	1					D2841-042	FLOAT STEP ASSEMBLY RH
		1		1		D2842-041	FLOAT STEP ASSEMBLY LH
			1		1	D2842-042	FLOAT STEP ASSEMBLY RH
		2	2	2	2	D2844-1	ARM
		1	1	1	1	D2844-3	ARM
2	2					D2845	ARM
				4	4	D3394-041	MOUNTING LUG
				4	4	*D3394-1	*LUG
4	4			8	8	*MS35489-93	*GROMMET
4	4	4	4			D3394-043	MOUNTING LUG
4	4	4	4			*D3394-3	*LUG
8	8	8	8			*MS35489-93	*GROMMET
1	1					D4064-041	MOUNTING LUG
1	1					*D4064-1	*LUG
2	2					*MS35489-93	*GROMMET
2	2	3	3	3	3	AN3C4A	BOLT
4	4					AN4C13A	BOLT
4	4	4	4	8	8	AN4C14A	BOLT
4	4	8	8	4	4	AN4C15A	BOLT
2	2	3	3	3	3	NAS1149C0363R	WASHER (OR AN960C10)
16	16					NAS1149C0463R	WASHER (OR AN960C416)
8	8	24	24	24	24	NAS1149C0432R	WASHER (OR AN960C416L)
24	24	24	24	24	24	NAS1515H4L	WASHER
12	12	12	12	12	12	MS21043-4	NUT
2	2	3	3	3	3	NAS1515H3	WASHER

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

5.3 QUICK RELEASE PIP PIN KIT

Qty -011	Part Number	Description
X	DSI9235-011	QUICK RELEASE PIP PIN KIT
4	BLRS-020	QUICK RELEASE PIN

Change Record

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Part Number: D206-628-033/-034

Description: HELI-ACCESS STEP, LH/RH (407 FLOAT)

[illegible]